

# Plant List

## Accreditations

## Certifications



## Pre-Press & Reproduction

Topsetter Computer To Plate (B2)  
Epson 9880 laser printer  
(ISO12647-2 International colour matching proofing system)

8 x Power Macs  
Saphir Scanner (Line-art)  
Topaz 2 High Resolution Scanner

DAT Drive  
ISDN Foresight Manager  
NRG DSM 660 Black Hi-speed Laser

*PDF Workflow including Super Trap, CIP4*

*QuarkXPress  
Adobe CS4  
Lino Colour*

*Prinect Print Ready  
Prinect Signa Station 3*

## Digital Print Facility

Xerox Docucolour DC8002 Colour Printer

*XM Pie Variable Media Data software  
Hand creasing  
Wiro-binding  
Laminating  
Round cornering  
Drilling*

NRG DSM 660 Black Hi-speed Laser Copier

*High capacity copy scanner  
Document assembly  
Variable Data*

NRG DSC 38u Colour Laser Copier

*Colour laser printer*

## Litho Print

10-Colour Heidelberg CD 74 (perfector) (2006)  
(Following ISO12647-2 International printing standard)

*Axis Control, Management Gate, CIP4*

## Finishing

Polar Programmatic Guillotine 115 (B1)

Cutting & Creasing Cylinder (B2)

Heidelberg Stahl TA82 Folder/mailer  
(2006)

*Remoist, impact & low tack gluing  
Spine gluing  
Gatefolding  
Stop start perforating  
Standard perforating & slitting  
Folding  
Ram bundling*

Heidelberg Stahl Combination Folder KH66  
(2006)

*Fully automated B2 to B6 folder*

Heidelberg Stitchmaster ST350  
(2008)

*Four-station + cover feeder  
Standard, loop and jog stitching  
Twist and stack delivery*

Morgana Iram 16

*Four-head automatic  
drilling machine*

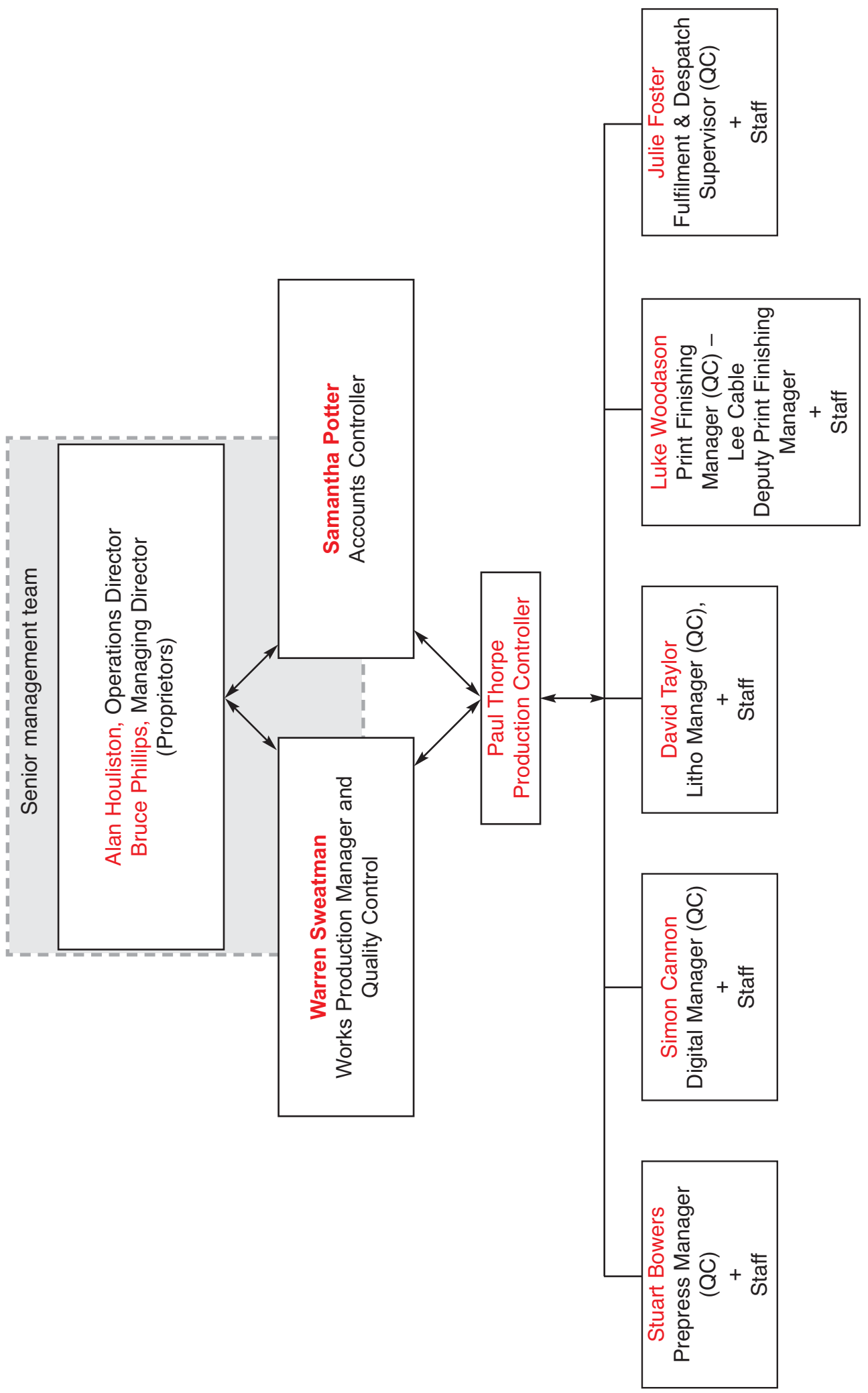
Morgana

*A3 Parallel and Right Angle folder*

## Other Services

Fulfilment, shrink wrapping, picking & packing. Limited storage capacity

Foundry Press Organisation Chart 2010



# Certificate of Registration

This is to certify that the Quality Management System of:

**Foundry Press Ltd**

**Unit A, Foundry Lane, Horsham, West Sussex, RH13 5PX**

has been approved by ISOQAR to the following standard:

**ISO 9001: 2008**



### Scope of Activities:

Digital and Lithographic printing, including a wide range of finishing and mailing services to customer specifications.

Certificate Number: **5920QM8001**

Signed:  
(on behalf of ISOQAR)

A handwritten signature in black ink, appearing to read 'Paul Turner', written over a circular stamp or watermark.

Initial Registration Date: **25 January 2007**

Expiry Date: **25 January 2013**

*This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by ISOQAR. Further clarification regarding the scope of this certificate and the applicability of ISO 9001:2008 requirements may be obtained by consulting the organisation. This certificate is one of several issued to registration number 5920.*

• APPROACHABLE •  
**ISOQAR**

# *Certificate of Registration*

This is to certify that the Environmental Management System of:

**Foundry Press Ltd**

**Unit A, Foundry Lane, Horsham, West Sussex, RH13 5PX**

has been approved by ISOQAR to the following standard:

**ISO 14001: 2004**



**Scope of Activities:**

Digital and Lithographic printing, including a wide range of finishing and mailing services to customer specifications.

**Certificate Number: 5920EMS001**

**Signed:**  
(on behalf of ISOQAR)

**Initial Registration Date: 17 May 2007**

**Expiry Date: 25 January 2013**

*This certificate will remain current subject to the company maintaining its system to the required standard.  
This will be monitored regularly by ISOQAR.  
This certificate is one of several issued to registration number 5920.*

carbon balanced by



WWW.CLEVEL.CO.UK

this is to certify that

# FOUNDRY PRESS

are carbon balanced from January 2006

by understanding, reducing and compensating for the carbon footprint of annual CO2 emissions generated by their enterprise

## RESPONDING TO CLIMATE CHANGE IN 3 STEPS:

- UNDERSTAND** - carbon footprint of CO2 from energy use, waste and travel
- REDUCE** - future footprint by changing work practices, waste, energy use and suppliers
- COMPENSATE** - footprint through reforestation and energy projects

signature

A handwritten signature in black ink, appearing to read "D. Howarth".

DAREN HOWARTH  
DIRECTOR, C LEVEL LTD



COMPANY REGISTRATION NO. 4104851



# Certificate of Registration



FSC ACCREDITED

**This is to certify that**

**Foundry Press Limited**

"the certified site"

has been certified in accordance with the requirements of the  
**Forest Stewardship Council A.C.**

Using the FSC chain of custody standard:

4/ FSC-STD-40-004

and that **Foundry Press Limited**

of

**Unit A Foundry Lane, Horsham, West Sussex, RH13 5PX**

**is hereby licensed to use the FSC Logo on and sell as FSC certified all products listed on the attached product schedule as FSC Mixed or FSC Recycled.**

This certificate is only valid for sale of FSC products when accompanied by a current product schedule. Validity of this certificate may also be verified by checking the FSC database: [www.fsc-info.org](http://www.fsc-info.org) or by contacting Woodmark: [wm@soilassociation.org](mailto:wm@soilassociation.org)

Certificate Registration code:

**SA-COC-001854**

Issued by:

Woodmark  
South Plaza, Marlborough St  
Bristol, BS1 3NX  
United Kingdom

Issue date

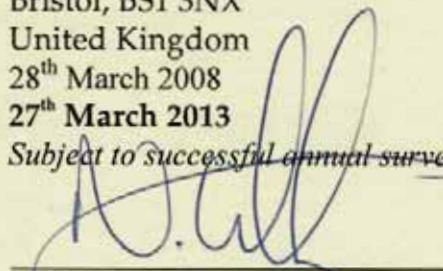
28<sup>th</sup> March 2008

**Valid until the Renewal Date:**

**27<sup>th</sup> March 2013**

*Subject to successful annual surveillance*

Signed on behalf of Woodmark by the  
Soil Association Certification Officer

  
\_\_\_\_\_  
Nicholas Underhay

PROGRAMME FOR THE ENDORSEMENT OF  
FOREST CERTIFICATION SCHEMES

# CERTIFICATE OF REGISTRATION

*This is to certify that:*

Foundry Press Ltd  
Unit A Foundry Lane  
Horsham, West Sussex RH13 5PX


*Has met the requirements of:*

PEFC Annex 4: Chain of Custody of Forest Based Products -  
Requirements – (31 October 2008) Appendix 1 for  
Physical Separation

*For the sale of:*

Printed paper products, leaflets, magazines, stationery, posters,  
report and accounts  
(see attached product data form)



  
SIGNED FOR & ON BEHALF OF CATG LTD

  
SIGNED ON BEHALF OF THE COMPANY

ISSUED: 22 April 2008 VALID TO: 21 April 2013  
SUBJECT TO SUCCESSFUL ANNUAL SURVEILLANCE

**CATG-PEFC-191**  
COMPANY CHAIN OF CUSTODY REGISTRATION CODE

Certification & Timber Grading Limited, 1 Gainsborough Avenue, Morecambe, United Kingdom LA4 6DT are approved by the United Kingdom Assessment Service for the certification of the PEFC Chain of Custody Schemes.





# ISO 12647-2

Technical info on ISO 12647-2

## **The ISO 12647-2 printing standard**

The ISO 12647-2:2004 standard has been created as an international standard, setting a series of tight guidelines for reproducing colour across the reprographic and printing workflow. These specifications can be bought from [www.iso.org](http://www.iso.org). They contain detailed information on all parameters, process and measurement techniques to ensure conformance to the standard. The standard has many parts but part 2 contains information specifically relating to our printing technology, that of '*offset lithographic processes*'.

## **Why define and use a standard**

By predefining a target standard for the reproduction of colours international brands, print managers and publishers can convey exactly how they wish their project to be reproduced. This eliminates misunderstandings of requirements across the projects workflow that is nearly always broken between the creative, prepress and printing parts. With complete conformance across these parties, colour consistency improves and less waste is created, as digital information, proofs and printing are all aligned.

## **Targets and verification**

With all standards comes specific parameters that have to be followed and verified. ISO 12647-2 is no exception. The specification has detailed targets and measurement settings for each process, including differing paper types. Within each of these targets, tolerances have been defined to ensure that the specification takes into account manufacturing variables. We have taken out of the specification information relating to coated and uncoated paper types - which the majority of our work fits into.

## **Density and CIElab**

The latest ISO printing specifications uses the CIElab model and Spectrophotometry for target solid colour measurement readings, as opposed to density weights traditionally used for on press measurement. The main reason for this change is to eliminate differences in printing with different inks; as all inks have slightly different properties. However, densitometry is still used in the ISO specification for dot gain measurement.

# ISO 12647-2

Forget the technical jargon!

## **The problem**

The supply chain can be frequently broken in a typical Graphics Arts workflow. Designers and creatives work in one location without knowing where and how printing will take place. This can lead to problems when the printer receives data and proofs that have been created to an unknown specification, and are unable to reproduce a satisfactory result.

## **The solution**

With both creative and printing companies working to the ISO 12647-2 printing standard, imagery, proofs and printing are all targeted to a defined standard, ensuring a predictable result is achieved time after time.

## **The benefits**

### **For the print buyer:**

- Proofs match the print
- Predictable result is achieved across suppliers

### **For the creative:**

- Application settings are standardised
- Images can be separated and viewed accurately
- Proofs can be trusted for matching

### **For the brand:**

- Brand integrity can be protected Internationally with all suppliers aligning to the specification

### **For the printer:**

- Less waste with quicker proof matching
- Faster turnaround with quicker make-readies
- Greater customer satisfaction

## **Overall**

With the supply chain aligning itself to this standard all parties can again have confidence in the reproduction, transfer and communication of colour.